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Subject to technical change All dimensions in mm (inches).	We assume no liability for typing errors. Different variations than specified are pos Please contact our technical consultants.	sible.





Safety notes / Technical support

Notes

- Installation, maintenance and commissioning may be accomplished only by qualified technical personnel.
- The product must be used only in the manner outlined in this instruction manual.

Special attention must be paid to warnings and notes as follows:

	WARNING
⚠	Relates to a caution symbol on the product: A failure to observe the necessary precautions can result in death, serious injury and/or considerable material damage.
	WARNING
	Relates to a caution symbol on the product: Risk of electric shock
	WARNING
İ	A failure to observe the necessary precautions can result in death, serious injury and/ or considerable material damage.
	This symbol is used, when there is no corresponding caution symbol on the product.
CAUTION	A failure to observe the necessary precautions can result in considerable material damage.
Safety symbols	
In manual and on product	Description
<u> </u>	CAUTION: refer to accompanying documents (manual) for details.
<u>_</u>	Earth (ground) Terminal
	Protective Conductor Terminal

Technical support

Please contact your local supplier (for address see www.uwtgroup.com). Otherwise you can contact:

UWT GmbH Westendstr. 5 D-87488 Betzigau Tel.: 0049 (0)831 57123-0 Fax: 0049 (0)831 76879 info@uwtgroup.com www.uwtgroup.com

Level limit switch Technical information / Instruction manual



Introduction

Applications

The ROTONIVO is an electromechanical Level limit switch and is used for level monitoring of bulk goods.

The units can be delivered with a wide range of Ex-approvals for use in Hazardous Areas.

They can be equipped for process over- and lowpressure and also for very high or low process temperatures.

Selected applications:

building materials industry

lime, styrofoam, moulding sand, etc.

food industry

milk powder, flour, salt, etc.

plastics industry

plastics granules etc.

timber industry

chemical industry

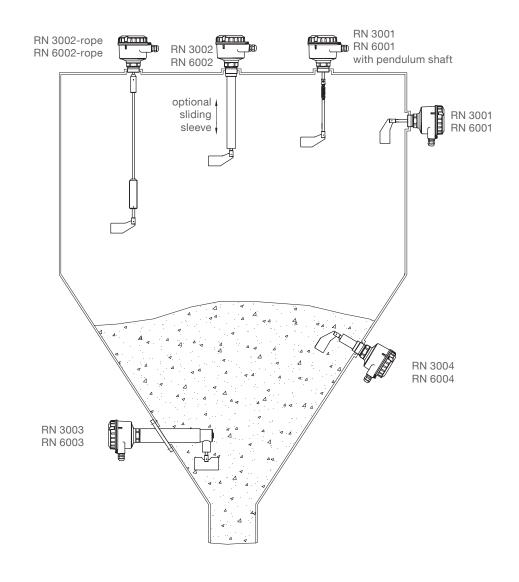
mechanical engineering

The ROTONIVO is normally screwed into the lateral container wall so that it is in level with the filling height to be registered and monitored.

The device can also be mounted from the top of the container. In this case an extension piece is used to mount the probe level with the height to be registered.

The length of the probe can be up to 4 m (158") with an extension tube or up to 10 m (394") with an extension rope.

The use of a sliding sleeve for the version RN 3002/RN 6002 is recommended so that the switch point can be changed easily during operation of the device.





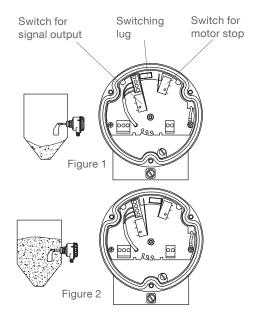


A measuring vane is driven by a synchronous motor. The bearing of the motor inside the housing allows it to swing. The motor is fixed to a switching lug.

If the vane is uncovered, a spring pulls the motor and switching lug to the left position (figure 1).

When material covers the vane and thus stops the rotation, the motor and switching lug swings to the right position (figure 2). The signal output indicates "covered" and the motor is stopped.

When the vane becomes uncovered due to falling material, the spring pulls the motor and switching lug back to the left position (figure 1). The motor is started and the signal output indicates "uncovered".



Selection guide

Fail safe alarm

With the option fail safe alarm it is possible to recognize a fault of the unit in time and to initiate an alarm relay. The following faults are observed:

- Motor
- Gear
- Electronic for motor power supply
- Supply voltage failure
- Defect of the connecting wires

Functional safety SIL2 (IEC 61508)

With option Functional safety the unit observes the motor, gear and electronic. The result of this diagnostics is present on the signal output, which states the full/empty condition.

Switchable signal output (Fail safe high/low)

With version "Universal voltage", "PNP" and optional "AC" a switchable signal output FSH/ FSL is integrated.

Signal output delay:

The version "Universal voltage" and "PNP" has an integrated adjustable delay for the signal output.

ocicotion galac						
	RN 3001 RN 6001	RN 3001 RN 6001 pendulum shaft	RN 3002 RN 6002	RN 3002-rope RN 6002-rope	RN 3003 RN 6003	RN 3004 RN 6004
Full detector	Х	X*	Х	X	х	Х
Demand detector	Х			X*	X	Х
Empty detector	Х			X*	X	х
Vertical mounting	Х	х	Х	X*		Х
Oblique from the top	Х		X**			Х
Horizontal mounting	Х				х	Х
Oblique from the bottom	Х					Х

^{*} consider max. permitted mech. traction force

^{**} only with option "bearing at tube end"



Level limit switch Technical information / Instruction manual



Function

Shaft sealing and metal material

Application	Material of Radial	rotary shaf	ft sealing (1)	Metal	Metal		
	NBR (Nitrile Butadiene Rubber	FPM	PTFE	Aluminium	Stainless steel (2) 1.4301/ SS 304	Stainless steel	
Animal feed press			Х		х	х	
Synthetic granules, powders	х			Х			
Salt			Х		х	х	
Dust filter (temp. up to 392°F)			Х		х		
Dust filter (temp. up to 302°F)		х			x		
Bitumen			Х		х		
Cement	х			Х			
Wood chip dryer			Х		х		
Pressure conveying vessel, 8 bar			Х		х		
Sugar	Х			Х			
Flour	Х			Х			
Carbon black	х			Х			

⁽¹⁾ Shaft sealings are available as well food grade conform and metal detectable (see options pos.17 and 29y). According to selected process temperature and process pressure they are delivered consisting of the following materials:

NBR	max. 80°C and max. 0.8 bar
FPM	max. 150°C and max. 0.8 bar
PTFE	max. 250°C and max. 0.8 bar
PTFE	max. 80°C/ 150°C/ 250°C and max. 5 bar/ 10 bar

⁽²⁾ In particular cases 1.4404 (SS316L) is recommended

Electronic

RN 3000							
		Output signal					
Power supply		SPDT (1)	DPDT	PNP	FSH/ FSL ⁽²⁾	Adjustable delay	Fail safe alarm
AC version	24 V or 48 V or 115 V or 230 V AC	•	-	-	-	-	-
DC version	24 V DC	•	-	-	-	-	-
DC version	24 V DC PNP	-	-	•	•	•	-
Universal voltage	24 V DC/ 22 230 V AC	•	-	-	•	•	option
RN 6000							

Power supply		Output signal						
		SPST	SPDT (1)	DPDT	PNP	FSH/ FSL ⁽²⁾	Adjustable delay	Fail safe alarm
AC version	24 V or 48 V or 115 V or 230 V AC	-	•	-	-	-	-	-
DC version	24 V DC	-	•	-	-	-	-	-
Universal voltage	24 V DC/ 22 230 V AC	-	-	• (3)	-	•	•	option
Universal voltage SIL2	24 V DC/ 22 230 V AC	•	• (4)	-	-	•	•	-

⁽¹⁾ Microswitch, with Universal voltage Relais

⁽²⁾ Switchable signal output (Fail safe high/low)

⁽³⁾ For Ex approval "Increased safety" (pos.2 C,R,S,4) not in combination with option Fail safe alarm

⁽⁴⁾ Additional output, not SIL conform

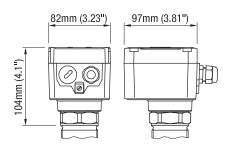


Technical Data

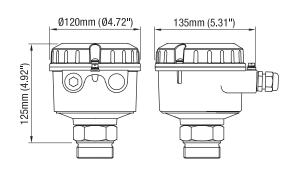
Dimensions

Housing versions

Series RN 3000 Standard

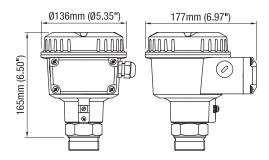


Series RN 6000 Standard



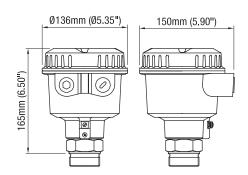
Series RN 6000

de explosionproof with increased safety terminal box



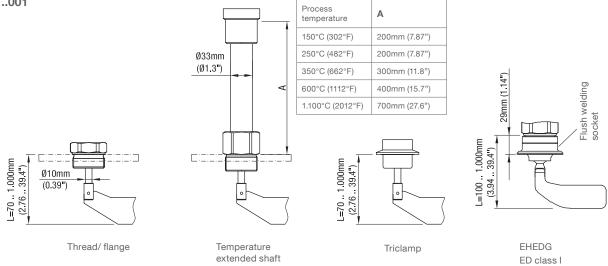
Series RN 6000

d flameproof/ explosionproof



Extensions





With measuring vanes "boot shaped" and "hinged vane" the length "L" can be increased by 10mm (0.39"). Details see selection code pos.10.

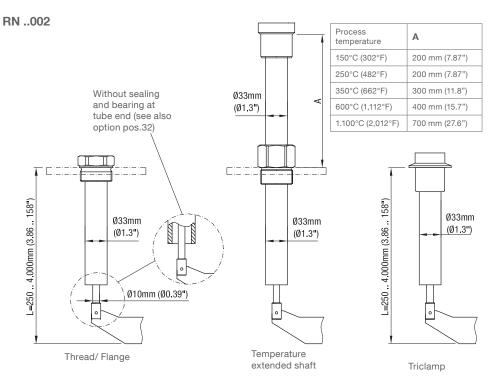


Level limit switch

Technical information / Instruction manual

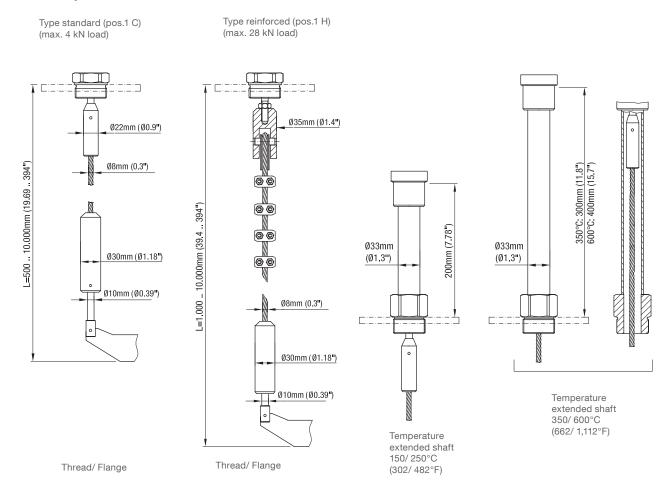


Technical Data



With measuring vanes "boot shaped" and "hinged vane" the length "L" can be increased by 10mm (0.39"). Details see selection code pos.10.

RN ..002 rope



With measuring vanes "boot shaped" and "hinged vane" the length "L" can be increased by 10mm (0.39"). Details see selection code pos.10.



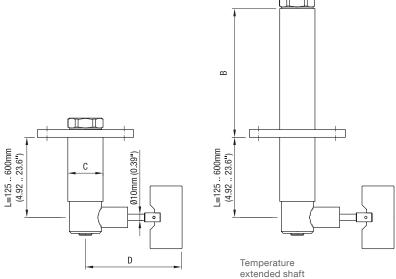
Level limit switchSeries RN 3000/6000

Technical information / Instruction manual



Technical Data



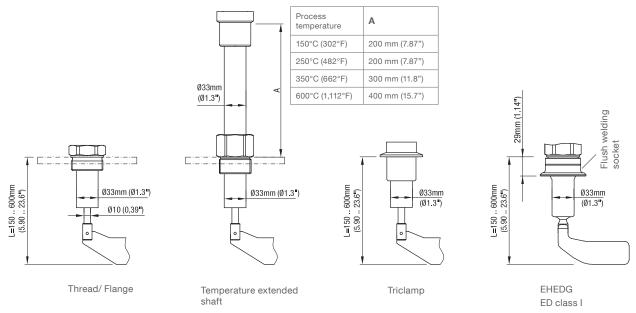


Process temperature	В
80°C (176°F) 0.8 bar (11.6 psi)	10 mm (0.39")
80°C (176°F) 5/ 10 bar (73/ 145 psi)	75 mm (2.95")
150/ 250°C (302/ 482°F) 0.8/ 5/10 bar (11.6/ 73/ 145 psi)	210 mm (8.27")

Material	С
steel	ø55 mm (ø2.17")
aluminium	ø60 mm (ø2.36")

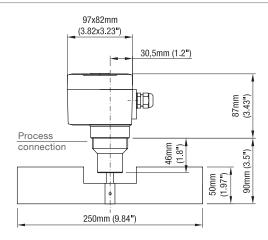
Vane	D
50 mm x mm (1.97" x")	139 mm (5.47")
98 mm x mm (3.86" x")	187 mm (7.36")

RN ..004



With measuring vanes "boot shaped" and "hinged vane" the length "L" can be increased by 10mm (0.39"). Details see selection code pos.10.

RN 3005





Level limit switch



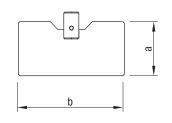


Technical Data

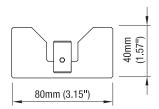
Measuring vanes

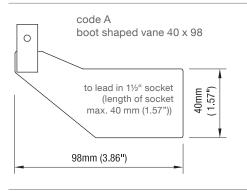
code	type	а	b
B C E F G	rectangular rectangular rectangular rectangular rectangular	50 mm (1.97") 50 mm (1.97") 50 mm (1.97") 98 mm (3.86") 98 mm (3.86")	98 mm (3.86'') 150 mm (5.90') 250 mm (9.84'') 98 mm (3.86'') 150 mm (5.90'')
I	rectangular	98 mm (3.86'')	250 mm (9.84')

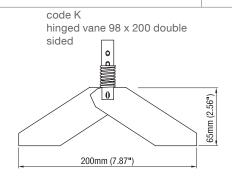
code B,C,E,F,G,I rectangular vane

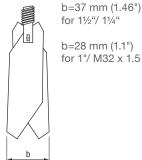


code P notched 40 x 80

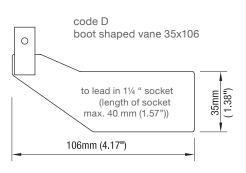


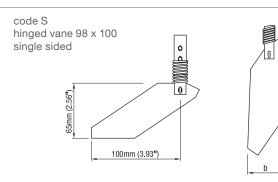




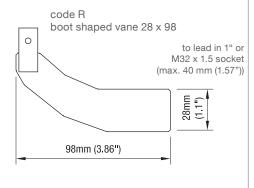


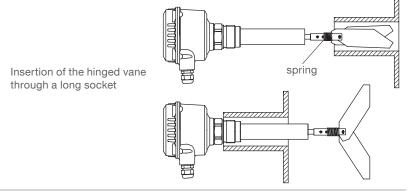
b=28 mm (1.1") for 1"/ M32 x 1.5

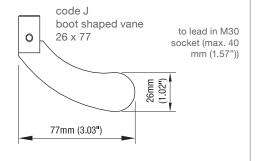




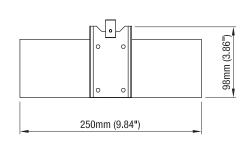








code M rubber vane 98 x 250







Technical Data

Electrical data

Connection terminals	see page 23/24
Cable entry	M20 x 1.5 screwed cable gland NPT ½" conduit connection NPT ¾" conduit connection (only RN 6000)
	Clamping range (diameter) of the factory provided cable glands: $M20 \times 1.5$: 6 12 mm (0.24 0.47")
Protection class	I III (Version 24 V DC PNP)
Overvoltage category	
Pollution degree	2 (inside housing)
Power supply	see page 23/ 24
Installed load	see page 23/ 24
Signal and alarm output	see page 23/ 24
Isolation	Power to signal and alarm output: 2,225 Vrms Signal output to signal output (DPDT): 2,225 Vrms
Indicating light	By built-in LED (apart from AC version)
Heating of housing	Implemented in versions Universal voltage and PNP. With temperatures below 0°C the motor dissipates power as well when it is stopped.
Mechanical data	
Housing	Aluminium housing, powdercoated, RAL 5010 gentian blue RN3000: optional plastic PA6 GF, RAL 5010 gentian blue Seal between housing and lid: NBR Seal between housing and process connection: NBR Nameplate: poyester film
Degree of protection	RN 3000: IP66*
	RN 6000: IP66* Types with process connection and extension in stainless steel: IP66*, NEMA Type 4X (not for: RN 600x with process temperature ≥150°C (302°F), RN 6002 with sliding sleeve, RN 6003)
	* IEC/EN/NBR 60529. For version with plug the type of protection can be lower (see option plug/page 15).
Material process connection (options available)	Thread: 1.4301 (304)/ 1.4305 (303) or 1.4404 (316L) or aluminium Triclamp: 1.4301 (304)/ 1.4305 (303) or 1.4404 (316L) Flange rectangle: 1.4301 (304) or aluminium Flange DN/ ANSI: 1.4541 (321) or 1.4404 (316L), DN32 also made of aluminium
Material extension (options available)	RN x001: 1.4301 (304)/ 1.4305 (303) or 1.4404 (316L) RN x002 pipe: 1.4301 (304)/ 1.4305 (303) or 1.4404 (316L) or aluminium RN x002 rope: 1.4305 (303)/ 1.4401 (316) RN x003: 1.4301 (304) or aluminium RN x004: 1.4301 (304)/ 1.4305 (303) or 1.4404 (316L) or aluminium RN 3005: 1.4305 (303) or 1.4404 (316L)
Material vane shaft	1.4301 (304)/ 1.4305 (303) or 1.4404 (316L)
Material measuring vane incl. socket (options available)	boot-shaped and rectangular vane: 1.4301 (304) or 1.4404 (316L) hinged vane 1.4301 (304)/ 1.4305 (303)/ 1.4310 (301) or 1.4404 (316L) rubber vane 1.4301 (304)/ rubber SBR
Tolerance length "L"	±10 mm (±0.39")
Sealing	Radial rotary shaft sealing Material: NBR (Nitrile Butadiene Rubber) FPM PTFE Graphite based (version 350°C (662°F) and 600°C (1,112°F)

See also selection guide on page 5.





Technical Data

 Bearing
 Ball bearing, dust-tight

 Friction clutch
 Protects the gear unit against impacts of the measuring vane

 Speed of measuring vane
 1 rotation or 5 rotations per minute

Sound level max. 50 dBA

Overall weight (ca.)

RN 3000			Version		Exter	nsion
	80°C (176°F)		150/ 250/ 350/ 600°C (302/ 482/ 662/ 1,112°F)	1,100°C (2,012°F)		
	Aluminium *	Stainl. steel *			Aluminium	Stainl. steel *
RN 3001	1.2 kg (2.6 lbs)	1.5 kg (3.3 lbs)	+1.2 kg (+2.6 lbs)	+2.8 kg (+6.2 lbs)	-	-
RN 3002	1.3 kg (2.9 lbs)	1.6 kg (3.5 lbs)	+1.2 kg (+2.6 lbs)	+2.8 kg (+6.2 lbs)	+1.3 kg/m (+2.9 lbs per 39.3")	+2.7 kg/m (+5.9 lbs per 39.3")
RN 3002- rope	2.1 kg (4.6 lbs)	2.4 kg (5.3 lbs	+1.2 kg (+2.6 lbs)		-	+0.25 kg/m (+0.6 lbs per 39.3")
RN 3003	3.7 kg** (8.1 lbs)	6.1 kg** (13.4 lbs)	+1.2 kg (+2.6 lbs)		+0.4 kg/ 100mm (+0.9 lbs per 3.93")	+0.6 kg/ 100 mm (+1.3 lbs per 3.93")
RN 3004	1.3 kg (2.9 lbs)	1.6 kg (3.5 lbs)	+1.2 kg (+2.6 lbs)		+0.15 kg/ 100 mm (+0.3 lbs per 3.93")	+0.3 kg/ 100 mm (+0.7 lbs per 3.93")
RN 3005	1.3 kg (2.9 lbs)	1.6 kg (3.5 lbs)				

^{*} Process connection

All weights are without flanges (except RN 3003) and smallest measuring vane.

RN 6000			Version		Extension			
	80°C (176°F)		150/ 250/ 350/ 600°C (302/ 482/ 662/ 1,112°F)	1,100°C (2,012°F)				
	Aluminium *	Stainl. steel *			Aluminium	Stainl. steel *		
RN 6001	1.5 kg (3.3 lbs)	1.8 kg (4.0 lbs)	+12 kg (+2.6 lbs)	+2.8 kg (+6.2 lbs)	-	-		
RN 6002	1.6 kg (3.5 lbs)	1.9 kg (4.2 lbs)	+1.2 kg (+2.6 lbs)	+2.8 kg (+6.2 lbs)	+1.3 kg/m (+2.9 lbs per 39.3")	+2.7 kg/m (+5.9 lbs per 39.3")		
RN 6002- rope	2.4kg (5.3 lbs)	2.7 kg (5.9 lbs)	+1.2 kg (+2.6 lbs)		-	+0.25 kg/m (+0.6 lbs per 39.3")		
RN 6003	4.0 kg** (8.8 lbs)	6.4 kg** (14.1 lbs)	+1.2 kg (+2.6 lbs)		+0.4 kg/ 100 mm (+0.9 lbs per 3.93")	+0.6 kg/ 100 mm (+1.3 lbs per 3.93")		
RN 6004	1.6 kg (3.5 lbs)	1.9 kg (4.2 lbs)	+1.2 kg (+2.6 lbs)		+0.15 kg/ 100 mm (+0.3 lbs per 3.93")	+0.3 kg/ 100 mm (+0.7 lbs per 3.93")		

All mentioned weights are with Standard-housing.

By use of de-housing: +1.4 kg (+3.1 lbs)

d-housing: +1.0 kg (+2.2 lbs)

All weights are without flanges (except RN 6003) and smallest measuring vane.

^{**} Version with flange 150x150x12mm (5.9x5.9x0.47"), L=250mm (9.84")

^{*} Process connection

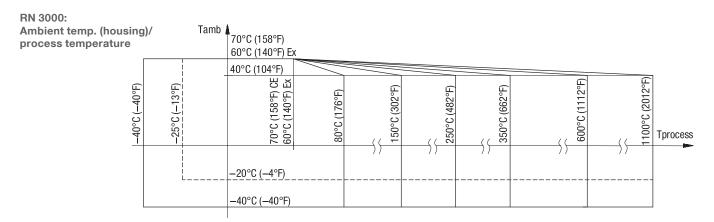
^{**} Version with flange 150 x 150 x 12 mm (5.9 x 5.9 x 0.47"), L=250 mm (9.84")



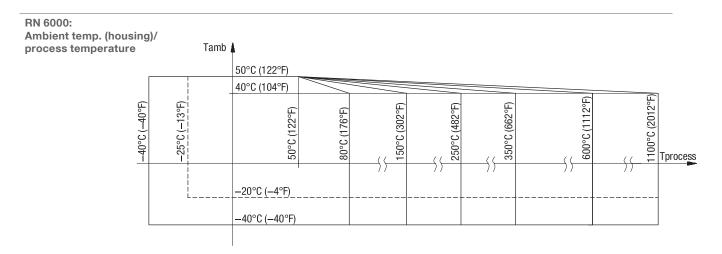


Technical Data

Operating conditions



-40°C (-40°F) ambient and process temperature for version with heating of housing (pos.26) -40°C (-40°F) ambient temperature not for version with plastic housing in Ex Version +350/ 600°C (+662/ 1,112°F) process temperature not for version RN 3003, not for Ex-approvals +1,100°C (2,012°F) process temperature for version RN 3001, RN 3002, not for Ex-approvals For versions with Ex-approvals: see remarks on page 31.



-40°C (-40°F) ambient and process temperature for version with heating of housing (pos.26) +350/ 600°C (+662/ 1,112°F) process temperature not for version RN6003, not for Ex-approvals +1,100°C (2,012°F) process temperature for version RN 6001, RN 6002, not for Ex-approvals For versions with Ex-approvals: see remarks on page 31.

Ventilation	Ventilation is not required						
Min. powder density/ sensitivity	see section "Sensitivity" on page 28						
Output signal delay	Version Sensor free -> covered*	AC, DC ca. 1.3 sec	Universal voltage ca. 1.5 sec + 0 20 sec adjustable				
	Sensor covered -> free	ca. 0.2 sec	ca. 0.2 sec + 0 60 sec adjustable				
	*after blocking of the masuring vane						
Features of bulk material	Hardly any limitations.						



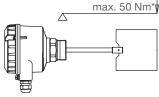


Technical Data

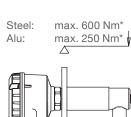
Max. permitted mechanical torque

RN 3001/6001:

RN 3002/6002 RN 3004/6004:



RN 3003/ 6003:



Steel: max. 500 Nm*
Alu: max. 180 Nm*

max. 50 Nm*

* at 40°C

For version with reinforced rib on request

Protective measures in case of high load: mounting of an protective canopy above the probe (horizontal installation) or fixing of the extension tube.

Max. tractive force	RN 3001/ 6001 pendulum shaft: RN 3002/ 6002-rope:	400 N (only applicabel as 4 kN (type standard)	,
Max. process pressure	-0.9 +0.8 bar (-13.1 11.6 psi) or -0.1 +0.1 bar (-1.5 1.5 psi) for 600	. ,	` ' '
	For pressure over 0.8 bar (11.6 psi) t For versions with Ex-approvals: see	9	
Vibration	1.5 (m/s ²) ² / Hz according to EN 6000	68-2-64	
Relative Humidity	0 - 100%, suitable for outdoor use		
Altitude	RN 3000: max. 3.000 m (9,843 ft) RN 6000: max. 3.000 m (9,843 ft) max. 2.000 m (6,562 ft) wire	th FM, CSA	
Expected product lifetime	Following parameters have a negative High ambient- and process tempera abrassive bulk material passing the	ture, corrosive environment, h	nigh vibration, high flow rate of

Transport and storage

Transport Observe the instructions as stated on the transport packing, otherwise the products may get

damaged.

Transport temperature: -40 .. +80°C (-40 .. +176°F)

Transport humidity: 20 .. 85%

Transport incoming inspections must be caried out to check for possible transport damage.

Storage Products must be stored at a dry and clean place.

They must be protected from influence of corrosive environment, vibration and exposure to direct

sunlight.

Storage temperature: -40 .. +80°C (-40 .. +176°F)

Storage humidity: 20 .. 85%





Approvals

	00	I			
	3000				
	M M				
General Purpose * (Ordinary Locations)	• •	CE UKCA FM CSA TR-CU	EN 61010-1 (IEC	C/CB)	
Hazardous Locations *	• •	ATEX ATEX	Dust explosion Gas explosion	flameproof	ATEX II 1/2D Ex ta/tb IIIC T! Da/Db ATEX II 2G Ex db IIC T! Gb
	•			flameproof/ increased safety	ATEX II 2G Ex db eb IIC T! Gb
	• •	UKEX	Dust explosion Gas explosion	flameproof flameproof/ increased safety	UKEX II 1/2D Ex ta/tb IIIC T! Da/Db UKEX II 2G Ex db IIC T! Gb UKEX II 2G Ex db eb IIC T! Gb
	• •	IEC-Ex IEC-Ex	Dust explosion Gas explosion	flameproof flameproof/ increased safety	IEC-Ex ta/tb IIIC T! Da/Db IEC-Ex db IIC T! Gb IEC-Ex db eb IIC T! Gb
	•	FM FM	Dust explosion Gas explosion	flameproof	Cl. II, III Div. 1 Gr. E,F,G XP Cl. I Div. 1 Gr. B-D Cl. I Zone 1 AEx d IIC
	•	FM	Gas explosion	flameproof/ increased safety	Cl. I Zone 1 AEx de IIC
	•	CSA	Dust explosion		Cl. II, III Div. 1 Gr. E,F,G Ex DIP A20/21
	•	CSA	Gas explosion	flameproof	XP Cl. I Div. 1 Gr. B-D Cl. I Zone 1 Ex d IIC
	•	CSA	Gas explosion	flameproof/ increased safety	Cl. I Zone 1 Ex de IIC
	• •	TR-CU TR-CU	Dust explosion Gas explosion	flameproof flameproof/ increased safety	Ex ta/tb IIIC T90°CT250°C Da/Db X 1Ex d IIC T5T2 Gb X 1Ex d e IIC T5T2 Gb X
	• •	INMETRO	Dust explosion		Ex ta/tb IIIC T250°CT90°C Da/Db IP6X
	•	INMETRO	Gas explosion	flameproof flameproof/ increased safety	Ex db IIC T5T2 Gb IP66 Ex db eb IIC T5T2 Gb IP66
	• •	KC KC	Dust explosion Gas explosion	flameproof	Ex t IIIC T! Ex d IIC T!
	• •	CCC	Dust explosion Gas explosion	flameproof	Ex ta/tb IIIC T! Da/Db Ex db IIC T! Gb
		Detailed all	ocation of types	and electronic modules to appr	ovals: see selection list.
Functional safety	•	SIL 2 (IEC of The Safety	,	must be considered when usin	g the units in safety systems.
EMC	• •	EN 61326 -	· A1		
Hygiene*	• •	EHEDG ED			
Food grade material*	• •	According	to directive 1935	/2004/EC and Statutory Instrum	nents S.I. 2019/704
RoHS conform	• •	According	to directive 2011/	/65/EU and Statutory Instrumen	nts S.I. 2012/3032
Pressure Equipment Directive (PED) (2014/68/EU)	• •	- as "press	ure accessory" (have pressure-bearing housing see 2014/68/EU Art. 2 (5) and P e 2014/68/EU Art. 2 (4) and PED	

^{*} Depending on selected version

page 14 gi010523 RN 3000 / 6000



Level limit switch

Technical information / Instruction manual



Options

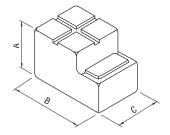
Weather protection cover

If the measuring device is used outdoors, the use of the weather protection cover is recommended. It protects the device from all atmospheric influences such as:

- rain water
- condensation water
- excessively high temperatures due to insolation
- excessively low temperatures in winter

Material: PE, weather and temperature stable

Not available for housing version d and de. For use in Hazardous Locations: only permitted for zone 2 and 22 or Division 2.

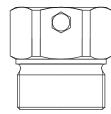


Sliding sleeve

RN 3002/6002 Process connection and material as chosen

Version with selection code pos.30: Only for applications without process pressure. Max. 250°C (482°F). Not available for Ex-approvals.

Version with selection code pos.31: For applications with process pressure, max. 10bar (145psi), 250°C (482°F). Sealing material to the extension tube: FPM.



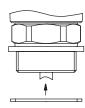
Mounting set

Screws and washers for fixing the unit on a flange.

Flat gasket

On the face sealing of the process connection thread. Incl. sealing face for version with G 11/2" thread.

Max. 250°C (482°F)

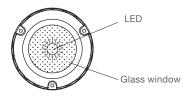


LED

(Glass window in lid)

To see the indicating light on the electronic module from outside.

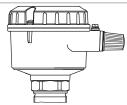
Not available for housing version d and de.



Control lamp

Bright indicating light (LED) seen from outside.

Not available for use in Hazardous Locations.



Plug

Used instead of cable gland.

Enclosure brass, IP66

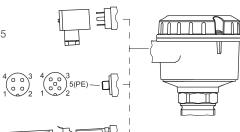
Not available for use in Hazardous Locations and FM/ CSA general purpose.

Connection of the plug wires to the internal terminals of the unit must be done on site or according to customer demands.

Valve connector (incl. mating plug) 4-pole (incl. PE), max. 230 V, enclosure plastic, IP65

Plug M12 (without mating plug) 4-pole, max. 25 V or 5-pole, max. 60 V

Plug Han 4A (incl. mating plug) 5-pole (incl. PE), max. 230 V, enclosure zinc, IP65



RN 3000 / 6000





Options / Mounting

EHEDG approval

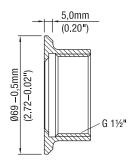
EHEDG (ED class I) conform design (material and construction in contact with the process).

Approved with flush welding socket

Material: 1.4404 (316L)

(details see: mounting instructions EHEDG version, page

17).



Food grade material

Food grade material in contact with the process food (sealing and grease FDA conform). The option does not automatically implement a food conform design (food conform gaps, surface and radiuses).

Mounting



General Safety Instructions

Process pressure	Improper installation may result in loss of process pressure.					
Chemical resistance against the medium	Materials of construction are choosen based on their chemical compatibility (or inertness) for general purposes. For exposure to specific environments, check with chemical compatibility charts before installing.					
Mechanical load	The torque at the fastening spot must not exceed the specified ratings. See page 12 for details.					
Mounting location	Keep away from incoming material and from silo walls. The installation has to be carried out, that the sensor elements cannot hit the wall of the silo. The flow of the medium and fixtures in the container must be considered. This is especially important for extension length of more than 3000 mm (118")					
Sliding sleeve	Tighten both straining screws accordingly to obtain resistance against process overpressure: Process overpressure max. 0.8 bar (11.6psi)*: 5 Nm Process overpressure max. 5/10 bar (73/145psi)*: 12 Nm * see marking on typeplate					
Flange mounting	A plastic seal must be used to tighten the flange.					
EHEDG-approval/ Food grade material	The materials are available for the use under normal and predictable applications (according to directive 1935/2004 Art.3). Other conditions can influence the safety.					



Additional Safety Instructions for Hazardous Locations

Installation regulations	For devices to be used in Hazardous Locations the respective valid installation regulations must be observed.
Sparks	The installation has to be done in a way, that mechanical friction or impact does not cause sparks between the aluminium enclosure and steel.



Level limit switch

Technical information / Instruction manual



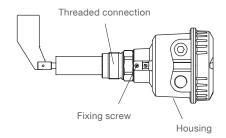
Mounting

Mounting instructions

Rotatable housing

The housing can be rotated against the threaded connection after mounting.

RN 6000: For the d- and de- housing: Fixing screw must be unfastened to enable rotation. Fix the screw again, when the housing has the right position.



Direction of the cable glands When the unit is mounted from the side, ensure, that the cable glands face downwards and are closed

to avoid water penetration into the housing.

Sealing

Seal the process connection thread with PTFE sealing tape against process pressure. Alternative use of a flat gasket is possible (option pos. 15)

Precaution for later dismounting/Service

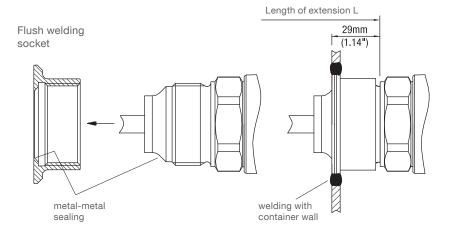
- Use PTFE sealing tape to avoid seizing of aluminium process connection thread with the socket
- Grease the screws of the lid if corrosive atmosphere is present (e.g. close to sea)

EHEDG (ED class I) **Approval**

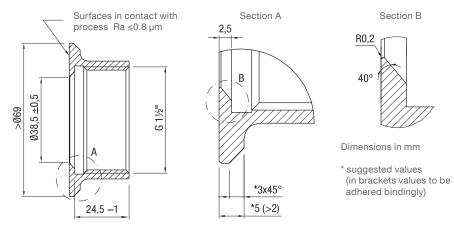
Metal-metal sealing:

- The support must be without any gap. No PTFE sealing tape (or similar) is allowed to be in between.
- Fixing torque 100 Nm

The quality of the welding with the container wall must be according to the respective regulations (e.g. gaps, transitions, surface finish).



Dimension of flush welding socket (for optional on site manufacturing):





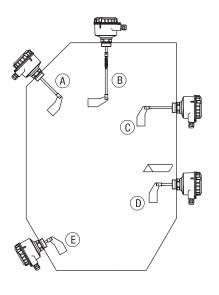
Level limit switch

Technical information / Instruction manual



Mounting

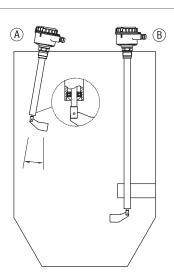
RN 3001 RN 6001



- Full detector vertical and oblique from the top max. "L"=600 mm (23.62")
- В With pendulum shaft or rope extension: Full detector vertical from the top. Observe max. pulling force.
- С Full detector horizontal max. "L"=300 mm (11.8")
- D Demand or empty detector horizontal max. "L"=150 mm (5.9") Protective angle recommended depending on load.
- Ε Empty detector oblique from the bottom max. "L"=150 mm (5.9") Protective angle recommended depending on load.

Horizontal mounting: Boot shaped vane recommended (min. mech. load, because the vane aligns to the movement of the material).

RN 3002 RN 6002



Full detector vertical from the top max. "L"=3,000 mm (118")

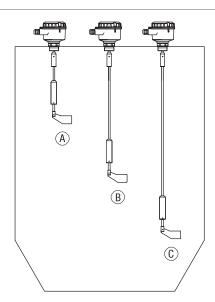
Remark:

Deviation up to max. 10° from vertical installation with option "Bearing at tube end" possible.

В Full detector vertical from the top max. "L"=4,000 mm (158")

Support from side recommended.

RN 3002-Rope RN 6002-Rope



- Α Full detector vertical
- Demand detector vertical
- Empty detector vertical

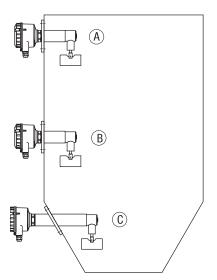
max. "L"=10,000 mm (394") Observe max. tractive force.





Mounting

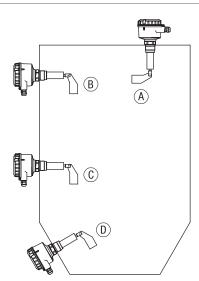
RN 3003 RN 6003



- A Full detector horizontal
- B Demand detector horizontal
- C Empty detector horizontal

Protective angle recommended depending on load.

RN 3004 RN 6004



- A Full detector vertical and oblique from the top
- B Full detector horizontal
- C Demand or empty detector horizontal Protective angle recommended depending on load.
- D Empty detector oblique from the bottom Protective angle recommended depending on load.

Horizontal mounting: Boot shaped vane recommended (min. mech. load, for the vane aligns to the movement of the material).





Electrical installation

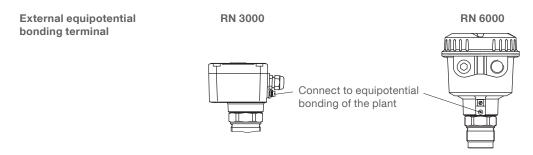


General Safety Instructions

•	
Handling	In the case of improper handling or handling malpractice, the electric safety of the device cannot be guaranteed.
Installation regulations	The local regulations must be observed. With use of 24 V supply voltage, an approved power supply with reinforced insulation to mains is required.
Fuse	Use a fuse as stated in the connection diagrams (see pages 23 and 24).
RCCB protection	In the case of a fault, the supply voltage must be automatically switched off by a RCCB protection switch to protect against indirect contact with dangerous voltages.
Power supply switch	A voltage disconnection switch must be provided near the device.
Wiring diagram	The electrical connections are made in accordance with the wiring diagram.
Supply voltage	Compare the supply voltage applied with the specifications given on the electronic module and name plate before switching the device on.
Cable gland	The screwed cable gland and closing element must have following specifications: Ingress protection IP66, temperature range from -40°C to +70°C, certified depending on the country where the unit is installed, pull relief. Make sure that the screwed cable gland safely seals the cable and that it is tight (danger of water intrusion). Cable glands that are not used have to be sealed with a blanking element. The diameter of the field wiring cable has to match to the clamping range of the used cable gland.
Conduit system	In case of using a conduit system (with NPT thread) instead of a cable gland the regulations of the country, where the unit is installed, must be observed. The conduit must have a tapered thread either NPT ½" or NPT ¾" in accordance with the unit and ANSI B 1.20.1. Not used inlets must be closed tight with a metal blanking element.
Field wiring cables	 The diameter has to match to the clamping range of the used cable gland. The cross section has to match with the clamping range of the connection terminals and consider the max. current. All field wirings must have insulation suitable for at least 250 V AC. The temperature rating must be at least 90°C (194°F). If higher immunity interferences as specified in the stated EMC standards are present (see chapter approval), a shielded cable is required, otherwise an unshielded instrumentation cable is satisfactory.
Guiding the cables in the terminal box	Cut the field wiring cables to appropriate length to fit properly into the terminal box.
Microswitch protection	Provide protection for microswitch contacts to protect the device against inductive load surges.
Protection against static charging	The housing of the unit must be grounded to avoid static charging of the unit. This is particularly important for applications with pneumatic conveying and non-metallic containers.



Additional Safety Instructions for Hazardous Locations







Electrical installation

Field wiring

A strain relief must be provided for the field wiring cables, when the device is installed with the factory provided cable glands.

Field wiring terminals for "de" housing

0.5 - 0.6 Nm Fixing torque: Remove wire isolation: 9 mm

Conductor cross section

1 conductor

- solid: 0.2 to 2.5 mm² - flexible: 0.2 to 2.5 mm²
- flexible, with ferrule with or without plastic sleeve: 0.25 to 1.5 mm²
- AWG 24 to 14

2 conductors with same cross section

- solid: 0.2 to 0.75 mm²
- flexible: 0.2 to 0.75 mm²
- flexible, with ferrule without plastic sleeve: 0.25 to 0.34 mm²

Cable glands

(Dust and Gas Hazardous Locations)

Installation according to the regulations of the country, where the product is installed.

Not used entries have to be closed with blanking elements certified for this purpose.

Where available the factory provided parts must be used.

A strain relief must be provided for the field wiring cables, when the device is installed with the factory provided cable glands.

The diameter of the field wiring cable must match to the clamping range of the cable clamp.

If other than the factory provided parts are used, following must be ensured:

The parts must have an approval adequate to the approval of the level sensor (certificate and type of protection).

The approved temperature range must be from the min. ambient temperature of the level sensor to the max, ambient temperature of the level sensor increased by 10 Kelvin.

The parts must be mounted according to the instructions of the supplier.

Conduit system

(Dust and Gas Hazardous Locations)

General requirements:

In addition the regulations of the country must be observed. The used flameproof seals and blanking elements must have an adequate type approval and a temperature range of at least -40°C (-40°F) to +80°C (176°F). In addition they shall be suitable for the conditions and correctly installed. Where available the provided original parts of the manufacturer must be used.

Installation of a flameproof/ explosion proof enclosure with a conduit system:

In a conduit system single electric conductors are installed in a certified pipe system. This pipe system is in a flameproof/ explosion proof construction as well. The flameproof/ explosion proof enclosure and the pipe system needs to be sealed from each other by a certified flameproof seal of a type "d" or explosion proof of a type "XP". This seals shall be installed directly in or at the conduit entries of the flameproof/ explosion proof enclosure. Not used entries have to be closed with blanking elements certified for this purpose (flameproof type "d" or explosion proof type "XP").

Additional requirements for FM and CSA:

Conduit entries of a flameproof enclosure "d" shall have installed the flameproof seal within 18 inches from the enclosure wall. Not used entries have to be closed with adequate blanking elements of a certified flameproof type AEx Cl.1 Div.1 A.

Commissioning

Commissioning only with closed lid.

Opening the lid

Units with Dust Explosion approval:

Before opening the lid take care, that no dust deposits or whirlings are present.

Do not remove the lid (cover) while circuits are alive.

RN 6000:

Units with flameproof GasExplosion approval (d-housing):

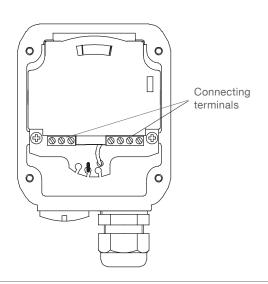
To prevent ignition of hazardous atmospheres, do not remove the lid (cover) while circuits are alive.



Electrical installation

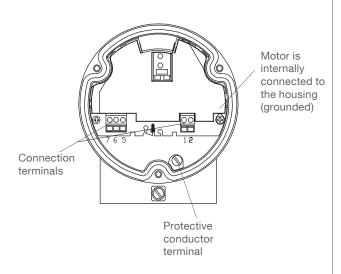
Connection

RN 3000: Standard housing



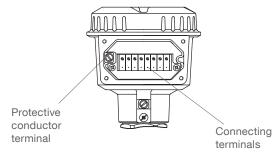
RN 6000: Standard and d-housing

Connection is done directly on the PCB



de-housing

Connection is done on the terminals inside the increased safety area.





Level limit switchSeries RN 3000/6000

Technical information / Instruction manual



Electrical installation Series RN 3000

Version:

- AC

- DC

- Universal voltage

Power supply:

• AC version:

24 V or 48V or 115 V or 230 V 50/60 Hz max. 4 VA

All voltages ±10% (1)
Supply voltage as selected.

External fuse: max. 10 A, fast or slow, HBC, 250 V

• DC version:

24 V DC $\,\pm 15\%$ $^{(1)}$ max. 2.5 W External fuse: not required

Universal voltage:

24 V DC ±15% ⁽¹⁾ max. 4 W 22 .. 230V 50/ 60 Hz ±10% ⁽¹⁾ max. 10 VA

External fuse: not required

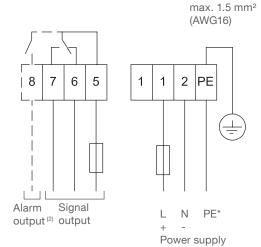
(1) including ±10% of EN 61010

Signal and alarm output:

Micro switch or relay, SPDT contact max. 250 V AC, 2 A, 500 VA ($cos\phi = 1$)

max. 250 V DC, 2A, 60 W

External fuse: max. 10 A, fast or slow, HBC, 250 V



(2) With option Fail safe alarm (rotation control) Contact open when de-energised

Version:

- PNP

Power supply:

24 V DC ±15% ⁽¹⁾ (1) including ±10% of EN 61010

Input current: max. 0.6 A

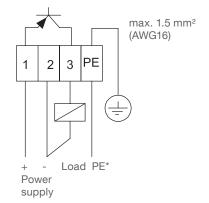
Signal output:

Load max. 0.4 A

Output voltage equal to input voltage, drop < 2.5 V

Open collector

Protected against short circuit and overload



* Protection against static charge:

The PE terminal of the unit must be grounded to avoid static charging of the unit. This is particularly important for applications with pneumatic conveying.



Electrical installation Series RN 6000

Version:

- AC

- DC

Power supply:

• AC version:

24 V or 48 V or 115 V or 230V 50/ 60 Hz max. 4 VA All voltages $\pm 10\%$ ⁽¹⁾ Supply voltage as selected. External fuse: max. 10 A, fast or slow, HBC, 250 V

• DC version:

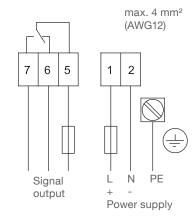
24 V DC ±15% ⁽¹⁾ max. 2.5 W External fuse: not required

(1) including ±10% of EN 61010

Signal output:

Micro switch, SPDT contact max. 250 V AC, 5 A, non inductive max. 30 V DC, 4 A, non inductive

External fuse: max. 10 A, fast or slow, HBC, 250 V



max. 4 mm²

Version:

Universal voltage (without SIL 2)

Power supply:

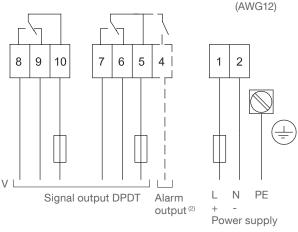
24 V DC $\pm 15\%$ ⁽¹⁾ max. 4 W 22 .. 230 V 50/ 60 Hz $\pm 10\%$ ⁽¹⁾ max. 10 VA

(1) including ±10% of EN 61010

Signal and alarm output:

Relay DPDT contact max. 250 V AC, 5 A, non inductive; max. 30 V DC, 4 A, non inductive

External fuse: max. 10 A, fast or slow, HBC, 250 V l



(2) With option Fail safe alarm (rotation control) Contact open when de-energised

Version:

Universal voltage SIL 2

Power supply:

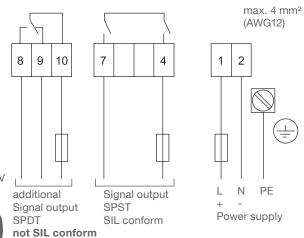
24 V DC $\,\pm 15\%$ $^{(1)}$ max. 4 W 22 .. 230 V 50/ 60 Hz $\,\pm 10\%$ $^{(1)}$ max. 10 VA

 $^{(1)}$ including ±10% of EN 61010

Signal output:

Relay SPST/ SPDT max. 250 V AC, 5 A, non inductive; max. 30 V DC, 4 A, non inductive

External fuse: max. 10 A, fast or slow, HBC, 250 V



* |

* Protection against static charge:

The PE terminal of the unit must be grounded to avoid static charging of the unit. This is particularly important for applications with pneumatic conveying.





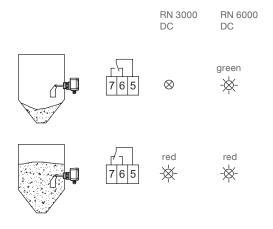
Signal and alarm output

Overview

Overview of signal and alarm output for the different electronic versions: see page 5

Signal output: Switching logic

Version • RN 3000: AC, DC • RN 6000: AC, DC



Version • RN 3000: Universal voltage, PNP

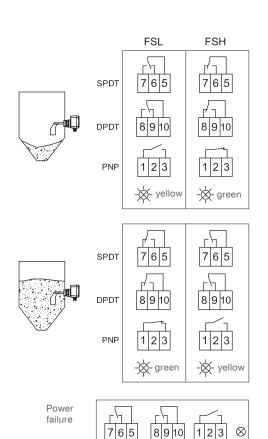
• RN 6000: Universal voltage (without SIL 2)

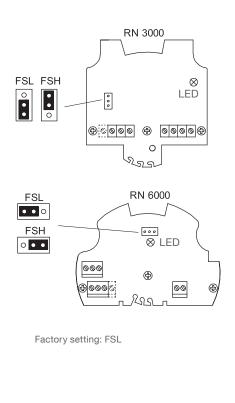
FSH: Use this setting when sensor is used as a full detector.

Power failure or line break is regarded as "full" signal (protection against overfilling).

FSL: Use this setting when sensor is used as an empty detector.

Power failure or line break is regarded as "empty" signal (protection against running dry).





Signal and alarm output

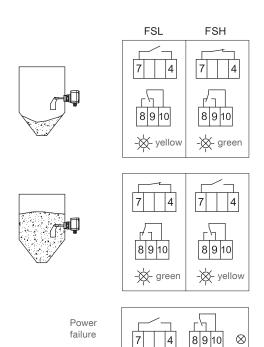
Version • RN 6000: Universal voltage SIL 2

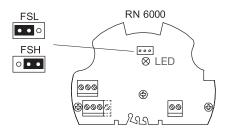
FSH: Use this setting when sensor is used as a full detector.

Power failure or line break is regarded as "full" signal (protection against overfilling).

FSL: Use this setting when sensor is used as an empty detector.

Power failure or line break is regarded as "empty" signal (protection against running dry).





Factory setting: FSL



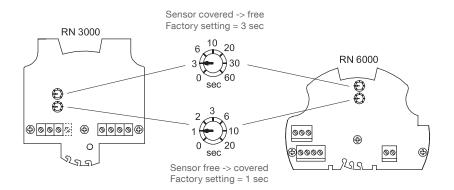
Level limit switch Series RN 3000/6000

Technical information / Instruction manual



Signal and alarm output

Signal output: Delay



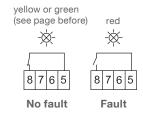
Alarm output

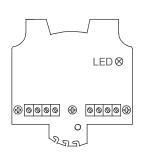
(Fail safe alarm, Rotation control)

Switching and timing behaviour:

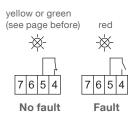
If the sensor is not covered, the rotating paddle shaft will send pulses at 20 sec intervals. In case of fault, the pulses are missed. After 30 sec the alarm relay will open.

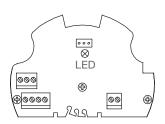
RN 3000 Universal voltage





RN 6000 Universal voltage (without SIL 2)

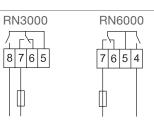




Connection example:

Full detector with maximum safety: The output signal opens in case of:

- full signal or
- failure of supply voltage or
- · defect of the connection wires or
- defective unit



Signal output





Settings: Sensitivity

Adjustment of the spring

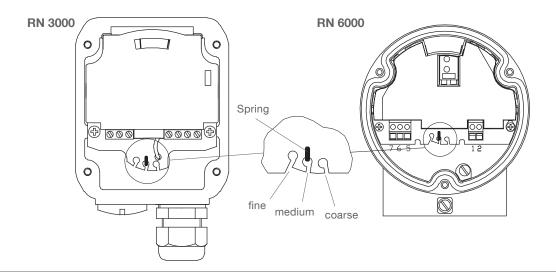
The spring is adjustable in 3 positions. It should be changed only if necessary.

"Fine": for light material

"Medium": suitable for nearly every material (factory setting)

"Coarse": for very sticky material

The spring can be changed via a small plier.



Sensitivity

The table shows approximate values for the minimum densities, at which a normal function should be possible.

	*Minimum density in g/I = kg/m³ (lb/ft³) (without guarantee)					
Vane		ely covered with bulk naterial	Bulk material is 100 mm (3.93") above covered vane			
varie	Spring	g adjustment	Spring ac	ljustment		
	fine	medium (factory setting)	fine	medium (factory setting)		
Boot shaped vane 40 x 98	200 (12)	300 (18)	100 (6)	150 (9)		
Boot shaped vane 35 x 106	200 (12)	300 (18)	100 (6)	150 (9)		
Boot shaped vane 28 x 98	300 (18)	500 (30)	150 (9)	200 (12)		
Boot shaped 26 x 77	350 (21)	560 (33)	200 (12)	250 (15)		
Vane 50 x 98	300 (18)	500 (30)	150 (9)	250 (15)		
Vane 50 x 150	80 (4,8)	120 (7.2)	40 (2.4)	60 (3.6)		
Vane 50 x 250	30 (1.8)	50 (3)	15 (0,9)	25 (1.5)		
Vane 98 x 98	100 (6)	150 (9)	50 (3)	75 (4.5)		
Vane 98 x 150	30 (1.8)	50 (3)	15 (0,9)	25 (15)		
Vane 98 x 250	20 (1.2)	30 (1.8)	15 (0,9)	15 (0.9)		
Hinged vane 98 x 200 b=37 double sided	70 (4.2)	100 (6)	35 (2.16)	50 (3)		
Hinged vane 98 x 200 b=28 double sided	100 (6)	150 (9)	50 (3)	75 (4.5)		
Hinged vane 98 x 100 b=37 single sided	200 (12)	300 (18)	100 (6)	150 (9)		
Hinged vane 98 x 100 b=28 single sided	300 (18)	500 (30)	150 (9)	250 (15)		

The above mentioned data is a guideline and is for loose, non compacted material.

During the filling the bulk density can change (e. g. for fluidised material).

*For versions with option 26 (heating of housing) the above mentioned data must be multiplied by 1.5 (due to high friction on the shaft seal with low temperatures, a stronger spring is used).

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Maintenance

Opening the lid (cover)

Before opening the lid for maintenance reasons observe following items:

- Do not remove the lid while circuits are live.
- No dust deposits or whirlings are present.
- · No rain can enter into the housing.

Frequent check of the unit

To ensure durable safety in hazardous locations and with electrical safety, following items must be checked frequently depending on the application:

- Mechanical damage or corrsion of any components (housing side and sensor side) and of the field wiring cables.
- Thight sealing of the process connection, cable glands and enclosure lid...
- Properly connected external PE cable (if present).

Cleaning

If cleaning is required by the application, following must be observed:

 Cleaning agent must comply with the materials of the unit (chemical resistance). Mainly the shaft sealing, lid sealing, cable gland and the surface of the unit must be considered.

The cleaning process must be done in a way, that:

- The cleaning agent cannot enter into the unit through the shaft sealing, lid sealing or cable gland.
- No mechanical damage of the shaft sealing, lid sealing, cable gland or other parts can happen.

Units with EHEDG certification, which are used in the respective EHEDG applications, must be cleaned dry only (ED class I). Furthermore the respective regulations must be observed.

Units with explosion certification (not valid if units have as well EHEDG certification):

A possible accumulation of dust on the unit does not increase the maximum surface temperature and must therefore not be removed for purposes of maintaining the surface temperature in hazardous locations.

Function test

A frequent function test may be required depending on the application.

Observe all relevant safety precautions related with a safe work depending on the application (e.g.

• hazardous locations, hazardous bulk material, electrical safety, process pressure).

This test does not proof if the sensor is sensitive enough to measure the material of the application.

Function test is done by stopping the rotating paddle with appropriate means and monitor if a correct change of the signal output from uncovered to covered happens.

Production date

The production date can be traced by the serial number on the typeplate. Please contact the manufacturer or your local distrubutor.

Spare parts

All available spare parts are stated in the selection list.





Notes for use in Hazardous Locations

Zone classification

	Useable in zone	Category	Equipement Protection Level (EPL)
Dust applications	20, 21, 22	1 D	Da
	21, 22	2 D	Db
	22	3 D *	Dc
Gas applications	0, 1, 2	1 G	Ga
	1, 2	2 G	Gb
	2	3 G	Gc

*) in case of conductive dust additional requirements for the installation are necessary.

General Notes

Marking

Devices with Ex approval are marked on name plate.

Process pressure

Devices with Ex Approval are approved for atmospheric pressure.

A detailed explanation is given below for ATEX and applies analogously for other Ex approvals:
 The scope of the ATEX directive is generally limited to atmospheric pressure, see ATEX directive 2014 34 EU Chapter 1 Art.2 (4).

Atmospheric pressure is defined as absolute pressure 0.8bar to 1.1bar, see ATEX guideline §50 and IEC 60079-0 chapter 1 Scope.

The technical background is that an explosive atmosphere which is compressed (overpressure) or released (underpressure) can exhibit different explosion behaviour than under atmospheric conditions. The standards for the types of protection against explosion (IEC 60079 series), on which a type approval according to the ATEX directive is based, are designed for atmospheric conditions and do not automatically cover deviating pressure conditions.

Thus, an ATEX type approval issued in accordance with this directive only covers atmospheric pressure.

This applies to all manufacturers.

A deviating operating pressure can be assessed and approved by an expert for the respective application.

Regardless of this, the design of the level indicators is suitable for a vessel overpressure / underpressure in accordance with the specified technical data.

Process and ambient temperature

The permitted temperature ranges are marked on the name plate.

The max. permitted ambient and process temperatures (including temperature derating) stated in this manual must be observed.

ATEX/ UKEX: Year of manufacturing

Marking on the name plate is done according to IEC 60062 as follows:

Year of manufacturing	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029
Marking code	K	L	M	N	Р	R	S	Т	U	V	W	X



Electrostatic charge The apparatus shall be installed in a way that danger caused by electrostatic charges is avoided.

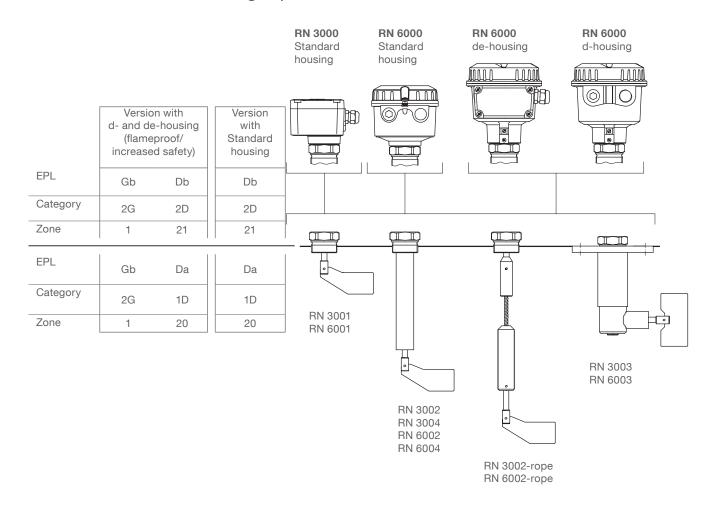
Flameproof joints The flameproof joints are not intended to be repaired.

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Notes for use in Hazardous Locations

Permitted zones for mounting in partition wall

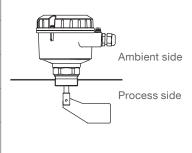


Max. Surface Temperature and Temperature Code

The temperature marking on the name plate refers to the instruction manual. In the following tables the relevant temperature ratings are shown.

The maximum surface temperature (resp. temperature class) is the warmest temperature of the unit which could occur during malfunction (according to Ex-definition).

	Enclosure directly mounted to the process connection									
Max. ambient temperature *	Max. process temperature	Max. surface temperature (EPL Db)	Max. surface temperature (EPL Da)	Temperature class (Division system)	Temperature class (Zone system)					
30°C (86°F)	50°C (122°F)	90°C (194°F) 120°C (248°F) ⁽¹⁾	T ₂₀₀ 90°C (194°F) T ₂₀₀ 120°C (248°F) ⁽¹⁾	T5 T4A ⁽¹⁾	T5 T4 ⁽¹⁾					
40°C (104°F)	60°C (140°F)	100°C (212°F) 120°C (248°F) ⁽¹⁾	T ₂₀₀ 100°C (212°F) T ₂₀₀ 120°C (248°F) ⁽¹⁾	T5 T4A ⁽¹⁾	T4					
50°C (122°F)	70°C (158°F)	110°C (230°F) 120°C (248°F) ⁽¹⁾	T ₂₀₀ 110°C (230°F) T ₂₀₀ 120°C (248°F) ⁽¹⁾	T4A	T4					
RN 3000: 60°C (140°F) RN 6000: 50°C (122°F)	80°C (176°F)	120°C (248°F)	T ₂₀₀ 120°C (248°F)	T4A	T4					



^{*} Ambient temperature derating see page 12





Notes for use in Hazardous Locations / Disposal

Enclosure mounted offset to the process connection						
Max. ambient temperature	Max. process temperature	Max. surface temperature (EPL Db)	Max. surface temperature (EPL Da)	Temperature class (Division system)	Temperature class (Zone system)	
RN 3000: 60°C (140°F) RN 6000: 50°C (122°F)	90°C (194°F)	120°C (248°F)	T ₂₀₀ 120°C (248°F)	T4A	T4	Ambient sid
	100°C (212°F)	120°C (248°F)	T ₂₀₀ 120°C (248°F)	T4A	T4	
	110°C (230°F)	120°C (248°F)	T ₂₀₀ 120°C (248°F)	T4A	T4	
	120°C (248°F)	120°C (248°F)	T ₂₀₀ 120°C (248°F)	T4A	T4	
	130°C (266°F)	130°C (266°F)	T ₂₀₀ 130°C (266°F)	T4	T4	
	140°C (284°F)	140°C (284°F)	T ₂₀₀ 140°C (284°F)	T3C	T3	
	150°C (302°F)	150°C (302°F)	T ₂₀₀ 150°C (302°F)	T3C	T3	
	160°C (320°F)	160°C (320°F)	T ₂₀₀ 160°C (320°F)	T3C	T3	
	170°C (338°F)	170°C (338°F)	T ₂₀₀ 170°C (338°F)	ТЗА	T3	Process side
	180°C (356°F)	180°C (356°F)	T ₂₀₀ 180°C (356°F)	ТЗА	T3	Process sid
	190°C (374°F)	190°C (374°F)	T ₂₀₀ 190°C (374°F)	T3	T3	
	200°C (392°F)	200°C (392°F)	T ₂₀₀ 200°C (392°F)	T3	T2	
	210°C (410°F)	210°C (410°F)	T ₂₀₀ 210°C (410°F)	T2D	T2	
	220°C (428°F)	220°C (428°F)	T ₂₀₀ 220°C (428°F)	T2C	T2	
	230°C (446°F)	230°C (446°F)	T ₂₀₀ 230°C (446°F)	T2C	T2	
	240°C (464°F)	240°C (464°F)	T ₂₀₀ 240°C (464°F)	T2B	T2	
	250°C (482°F)	250°C (482°F)	T ₂₀₀ 250°C (482°F)	T2B	T2	

⁽¹⁾ With use of electronic "Universal voltage"

Disposal

The product consists of materials which can be recycled, details of the used materials see chapter "Technical data - mechanical data". Recycling must be done by a specialised recycling company.

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